

ONA AX10

PHOTO from the CATALOGUE of the machine ONA AX10



MODEL	ONA AX10	
Z-axis travel	mm	600
X-Y axes travels	mm	1500 x 1000
U-V axes travels	mm	500 x 500
Max workpiece seize X - Y- Z	mm	2300 x 1300 x 600
Max workpiece weight	kg	10000
Max. taper angle	mm	±26° / 600 (max. ±30° / 430 mm)
Wire guide	diamond closed guide	
Wire diameter	mm	0.2 - 0.3
Wire spool type	from DIN 100 up to DIN 355 (45 kg maximum)	
Maximum cutting speed	mm ² /min	370 (wire Ø 0,25 mm – Xcc wire)
Best surface finish (Cla)	Ra	0,2 µm (6 VDI)
Plant floor occupied (wide x large)	mm	4675 x 4570
Max. height	mm	3500
CNC	YES (ONA-W64)	
Cutting mode	SUBMERGED	
Automatic Wire threader	YES	
Retrofitted machine	YES (CNC & Generator are new) (all the wire motion system, included the AWT, is new)	